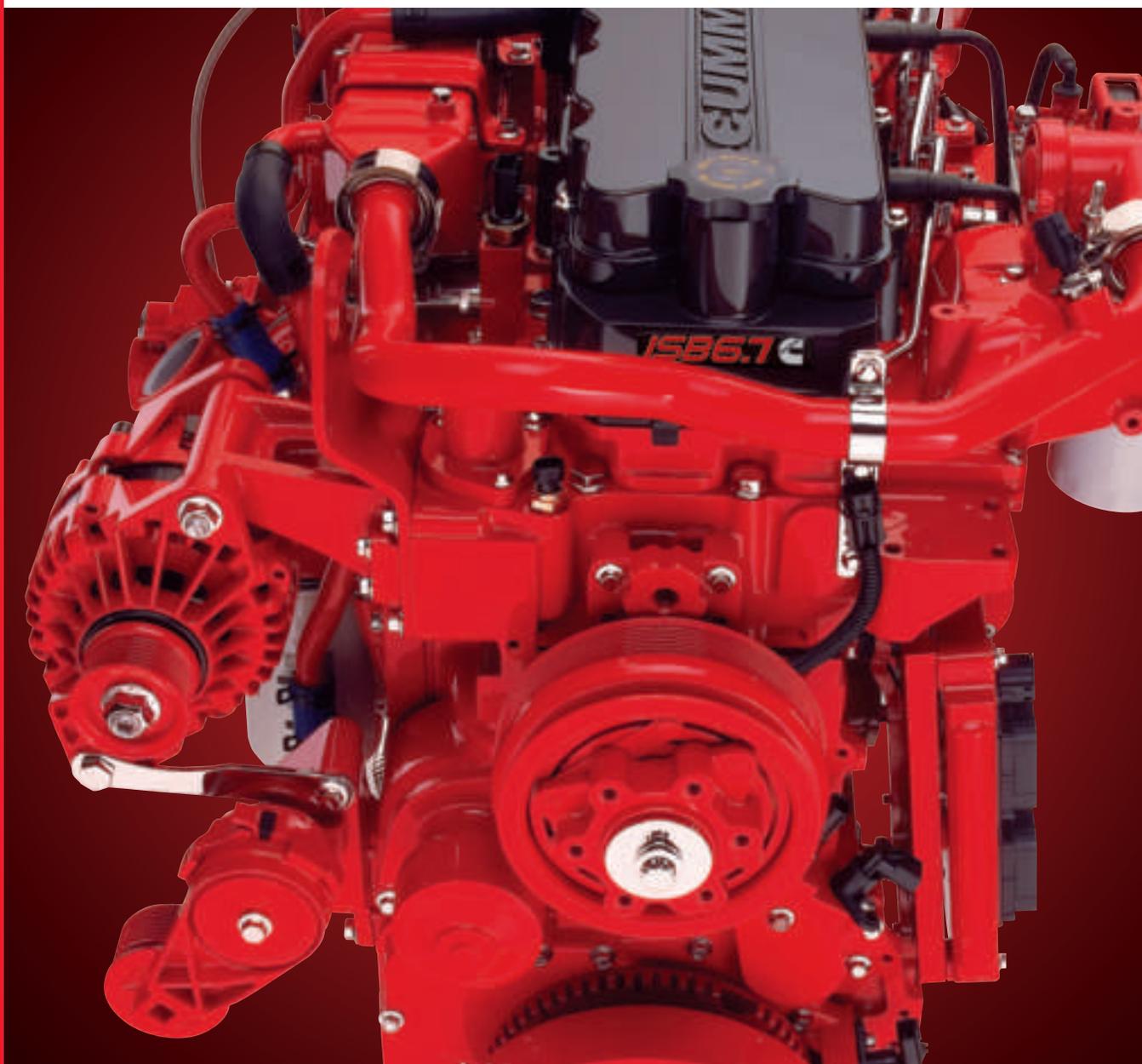




Big Results. Every™ Job.

Cummins ISB6.7 For EPA 2010
For Truck Applications.



Better Results. Every™ Job.

For superior performance with the lowest cost of operation and maximum uptime, Cummins ISB6.7 EPA 2010 is best in class.

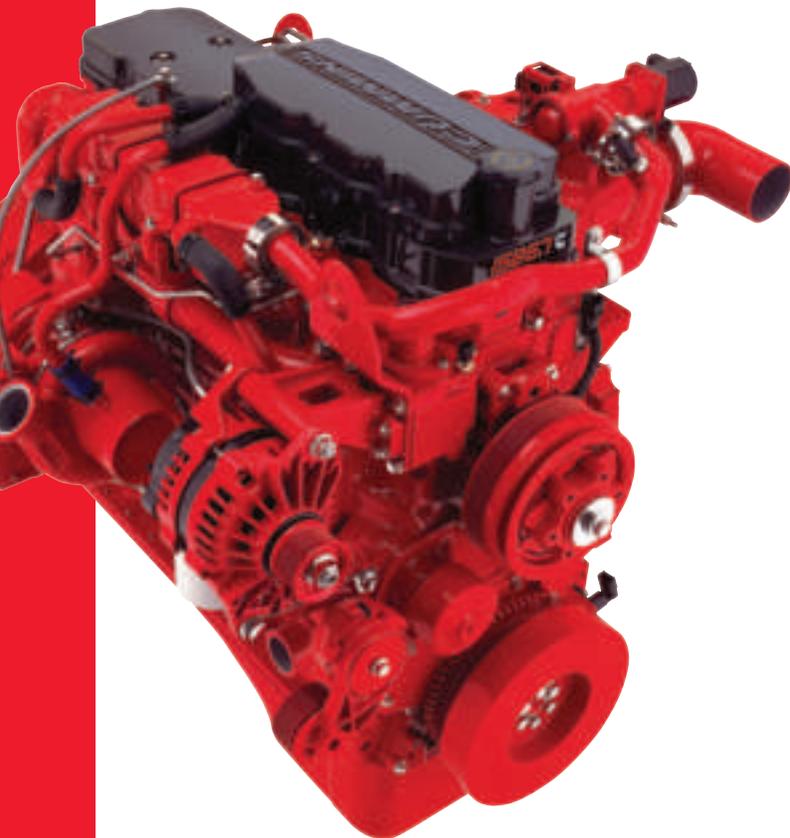
The ISB6.7 incorporates a fully integrated EcoFit™ Ultra-Low Emission (ULE) System from Cummins Emission Solutions, consisting of Selective Catalytic Reduction (SCR), a Diesel Particulate Filter (DPF) and dosing products. This proven technology delivers near-zero emissions, and the combination of the EcoFit ULE System (with our proprietary copper zeolite catalyst) and our High Pressure Common Rail (HPCR) fuel injection system does more than clean up the exhaust. It also enables us to lower cooled-Exhaust Gas Recirculation (EGR) levels and recalibrate the ISB6.7 for stronger performance and better fuel efficiency. The Diesel Exhaust Fluid (DEF) tank should need to be refilled only every third diesel fill-up.

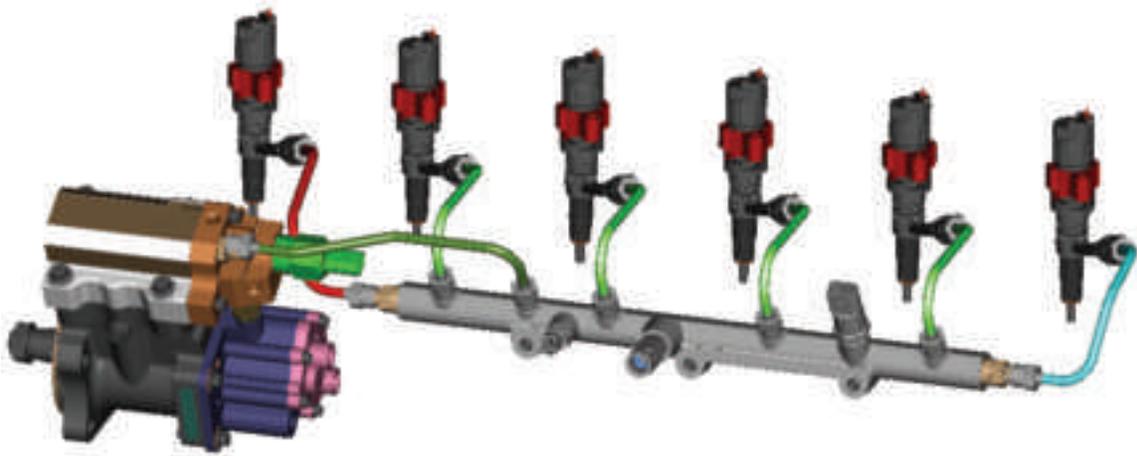
The HPCR fuel system delivers a precise mixture of fuel and air at a constant pressure, regardless of engine rpm. This flexibility in injection timing allows multiple injection events per cycle, which maximizes fuel economy and performance while decreasing noise and exhaust emissions.

The combination of the EcoFit ULE System and the HPCR fuel injection and the total integration of all elements controlled under a single system results in up to 3 percent better fuel economy versus an EPA 2007 ISB. And when you lower the amount of fuel consumed, you're also lowering greenhouse gas emissions.

Maintenance intervals and costs remain virtually unchanged for the ISB6.7. The only additional maintenance item is the replacement of the DEF filter every 200,000 miles (320,000 km).

Low operating costs and big results are what you've come to expect from a Cummins B Series engine, and the ISB6.7 delivers – in every kind of job, from dump trucks to pickup-and-delivery vehicles and more.





Every System. Integrated.

Cummins is the only engine manufacturer to design and develop, manufacture and support nearly every component from the air handling to the exhaust aftertreatment in a totally integrated system. This allows us to optimize critical systems to deliver the right technology to our customers in a way that other engine manufacturers using outside suppliers simply can't match.



One of the big differences between Cummins and other manufacturers is the integration of the engine and electronic control system, for greater efficiency and system optimization. This is the same Electronic Control Module (ECM) and engine software featured on all Cummins on-highway diesels from the ISB6.7 to the ISX15, and it has been improved in 2010, with more precise control for better combustion.

Our fully integrated system also includes a VGT™ Turbocharger custom-built by Cummins Turbo Technologies. The simplicity and precision of this design have set the standard for the transportation industry. We introduced a new bearing housing, an undercut push rod and revised actuator adjustments in addition to an improved mounting system, to deliver better reliability and durability than ever before.

The story is similar for other components in the system. Our exhaust manifold, injector nozzles and even our fuel pump seal have been re-engineered and improved. Every single component in the fully integrated system has been scrutinized and modified to make the ISB6.7 more reliable than ever before.

Gearing Recommendations.

Vehicle gearing is a major factor in optimizing performance and fuel economy. Cummins PowerSpec is a software program that helps you quickly identify the axle ratio that your truck needs. Visit powerspec.cummins.com for gearing recommendations.

ISB6.7 Specifications

| | | |
|--------------------------|---------------|--------------|
| Advertised Horsepower | 200-325 HP | 149-242 kW |
| Peak Torque | 520-750 LB-FT | 705-1017 N•M |
| Governed Speed | 2600 RPM | |
| Clutch Engagement Torque | 400 LB-FT | 542 N•M |
| Number of Cylinders | 6 | |
| System Weight | 1,340 LB | 608 KG |
| Engine (Dry) | 1,150 LB | 522 KG |
| Aftertreatment System* | 190 LB | 86 KG |

*Increase over standard muffler, and does not include chassis OEM-supplied components.

ISB6.7 Maintenance Intervals

| Maintenance Item | Miles/Kilometers | Hours | Months |
|-----------------------------|--------------------------------------|---------|---------|
| Oil and Filter* | 15,000 MI 24,000 KM | 500 | 6 |
| Primary Fuel Filter** | 15,000 MI 24,000 KM | 500 | 6 |
| Secondary Fuel Filter | 15,000 MI 24,000 KM | 500 | 6 |
| Coolant Filter | None*** | None*** | None*** |
| Overhead Adjustment | 150,000 MI 241,500 KM | 5,000 | 48 |
| Standard Coolant Change**** | 60,000 MI 96,000 KM | 2,000 | 24 |
| Coalescing Filter | Every 3rd to 4th Oil Change Interval | | |
| DEF Filter | 200,000 MI 320,000 KM | 6,500 | |
| Particulate Filter Cleaning | 200,000 MI 320,000 KM | 6,500 | |

*Assuming normal duty cycle.

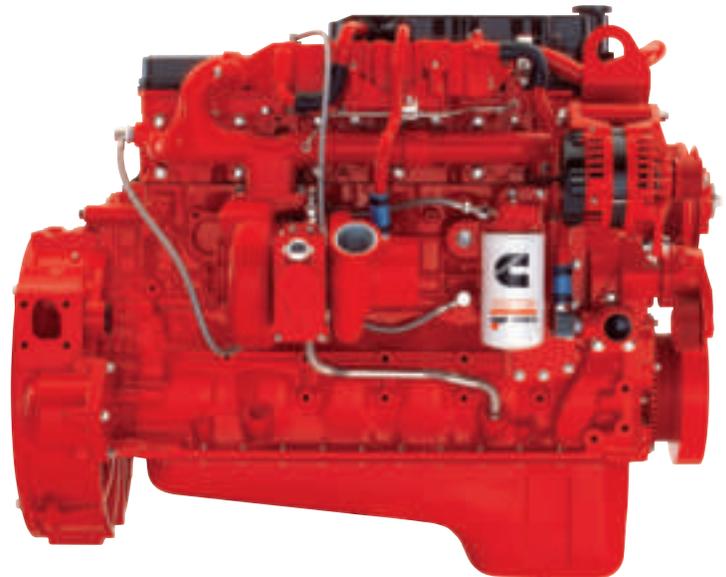
**OEM-supplied; intervals may vary.

***If engine is equipped with an optional coolant filter, it will need to be replaced at the same intervals as the oil filter. Regardless of whether the engine is equipped with a coolant filter, SCA/DCA additive levels must be checked according to the interval listed in the Owners Manual.

****Extended coolant drain/flush/fill intervals may be followed when certain requirements are met. For more information on these requirements, refer to Cummins Coolant Requirements and Maintenance Service, Bulletin 3666132.

ISB6.7 Ratings

| Engine Model | Advertised Horsepower (kW) | Peak Torque lb-ft (N•m) @ rpm |
|--------------|----------------------------|-------------------------------|
| ISB6.7 325 | 325 (242) | 750 (1017) @ 1600 |
| ISB6.7 300 | 300 (224) | 660 (895) @ 1600 |
| ISB6.7 280 | 280 (209) | 660 (895) @ 1600 |
| ISB6.7 260 | 260 (194) | 660 (895) @ 1600 |
| ISB6.7 250 | 250 (186) | 660 (895) @ 1600 |
| ISB6.7 240 | 240 (179) | 560 (759) @ 1600 |
| ISB6.7 220 | 220 (164) | 520 (705) @ 1600 |
| ISB6.7 200 | 200 (149) | 520 (705) @ 1600 |



Warranty Coverage.

Cummins base engine warranty coverage* is simpler and more comprehensive than ever. It includes virtually everything – parts, labor, consumables and progressive damage

– on everything from the block casting to the injectors for 2 years/unlimited mileage. All Cummins-branded elements in the EcoFit ULE System, from the Cummins Particulate Filter to the hydrocarbon doser injector, decomposition reactor and SCR catalyst, are covered – with no deductible. It's ironclad proof that you can take to the bank.



Extended Coverage.

You can plan your maintenance and repair budgets with confidence when you have an extended coverage plan on your ISB6.7 engine. A wide variety of protection plans are offered, so you can choose the one that best meets your equipment trade cycle and financial goals. Contact your local Cummins distributor or dealer for additional details.

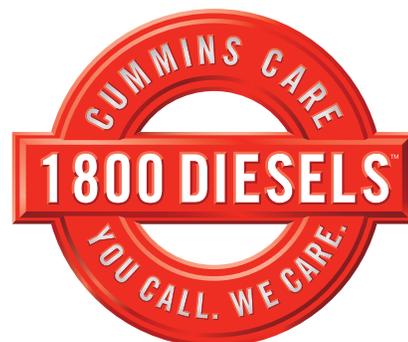
*Covers defects in Cummins materials or factory workmanship.

Better Results.

Cummins offers the largest and most capable service and support network in North America. Our authorized service technicians are fully trained on all our engines and have the necessary equipment and Genuine Cummins Parts to promptly handle any type of service issue.

We also provide you with 24/7/365 access to a staff of engine experts. Just call Cummins Care toll-free at 1-800-DIESELS™ (1-800-343-7357). Cummins technical team is standing by every hour of every day, and they will check with local authorized Cummins distributors and dealers to determine the nearest facility with an available technician and the right diagnostic and repair tools to handle your equipment issue. Your Cummins representative will help get you to one of the nearest available 3,500 authorized locations.

Cummins ISB6.7 for EPA 2010 is a better solution to meet all your needs – from near-zero emissions and the lowest cost of operation in its class to driver-pleasing performance and proven reliability. For more information about the ISB6.7, visit your local Cummins distributor or dealer, phone Cummins Care at 1-800-DIESELS (1-800-343-7357) or visit cumminsengines.com.





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